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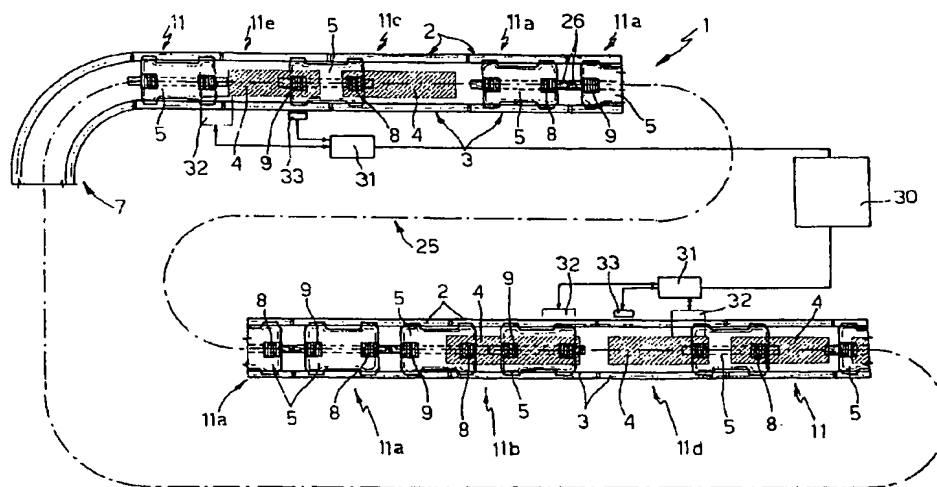
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(54) Title: INTEGRATED CONVEYOR SYSTEM FOR MOVING LOADS, IN PARTICULAR VEHICLES, ALONG A PRODUCTION LINE



(57) Abstract: The integrated conveyor system has a number of independent powered modules (11), each having a pair of rails (2, 3), and a powered belt (4) stretched in the transverse space defined between the pair of rails and forming a continuous support and guide structure and along which run a number of trucks are moved by the belt of each module along the rails. The conveyor system also includes a number of modules having no powered belt, a push module (11b) having a powered belt and a brake module (11c) having a nonpowered belt; the trucks having stop means for forming, a train of mutually contacting trucks between the push module and the brake module, and pushed by the powered belt of the push module.

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